

APPLICATION GUIDE SINGLE/DOUBLE SIDED MOUNTING TAPES

To ensure maximum adhesion of your product you must carry out the following steps.

1. Always test all products under actual application conditions prior to commercial use.
2. Material should be stored at 21°C.
3. Product must be applied at the application temperature recommended on the product data sheet. This should be a minimum of 20°C. If a temperature-controlled environment is not obtainable in cold weather, we recommend a hair dryer be used to warm the product and the contact surface.
4. For maximum adhesive performance, preparing the contact surface correctly is crucial. Always prepare the contact surface by removing dirt, wax or moisture with a cleaning solvent. A typical cleaning solvent is a 50/50 isopropyl alcohol/water mixture. For added adhesion, it may be necessary to seal and/or prime the contact surface with Saint Gobain's Tite-R-Bond.
5. Peel a fraction of the liner from the tape and stick this to the surface. Continue to apply the tape to the first surface while pulling the liner back at the same time. When all tape is applied firmly rub down with full pressure to ensure full adhesive-to-surface contact.
6. Although bond strength is dependent on the substrate surface, application temperature and dwell time, it is recommended that 24 hours dwell time at room temperature be allowed before loading.

DOUBLE SIDED FOAM TAPES

5. Apply the tape to the first surface with the liner on, and then firmly rub down. Remove the liner just prior to bonding surfaces together and apply full pressure to ensure full adhesive-to-surface contact.
6. Although bond strength is dependent on the substrate surface, application temperature and dwell time, it is recommended that 24 hours dwell time at room temperature be allowed before loading.

FOAM Sealant Pty Ltd distributes NORTON® foam tapes and mounting products.
Do not hesitate to call us on (03) 9706 7784 if any assistance is required.